



Issue Date:Apr.16.2010 Model No.: V562D1-L01 Approval

TFT LCD Approval Specification

MODEL NO.: V562D1-L01

	_
Approved by:	_
Note	

Approved Dv	TV Product Marketing & Management Div
Approved By	Chao-Chun Chung

Daviewed Dv	QA Dept.	Product Development Div.
Reviewed By	Hsin-Nan Chen	WT Lin

Dropored By	LCD TV Marketing and Product Management Div.			
Prepared By	Denise Shieh	Michell Tsung		



Issue Date:Apr.16.2010 Model No.: V562D1-L01 Approval

CONTENTS

RE'	VISIOI	N HISTORY	4
1.	GEN	ERAL DESCRIPTION	
	1.1.	OVERVIEW	
	1.2.	FEATURES	
	1.3.	APPLICATION	
	1.4.	GENERAL SPECIFICATIONS	
	1.5.	MECHANICAL SPECIFICATIONS	6
2.	ABS	OLUTE MAXIMUM RATING	7
	2.1.	ABSOLUTE RATINGS OF ENVIRONMENT	7
	2.2.	RATINGS OF IMAGE STICKING	8
3.	ELE	CTRICAL MAXIMUM RATINGS	9
	3.1.	TFT LCD MODULE	9
	3.2.	BACKLIGHT UNIT	9
4.	ELE	CTRICAL CHARACTERISTICS	10
	4.1.	TFT LCD MODULE	10
	4.2.	BACKLIGHT UNIT	13
	2	4.2.1. CCFL (Cold Cathode Fluorescent Lamp) CHARACTERISTICS	13
		4.2.2. INVERTER CHARACTERISTICS	
	4	4.2.3. INVERTER INTERTFACE CHARACTERISTICS	15
5.	BLO	CK DIAGRAM	17
	5.1.	TFT LCD MODULE	
6.	LCD	INPUT TERMINAL PIN ASSIGNMENT	18
	6.1.	TFT LCD MODULE DVI INPUT	18
	6.2.	TFT LCD MODULE POWER INPUT	
	6.3.	BACKLIGHT UNIT	
	6.4.	INVERTER UNIT	
	6.5.	BLOCK DIAGRAM OF IMAGE SIGNAL	
	6.6.	DVI SIGNAL LIST	
	6.7.	DVI LINK TIMING REQUIREMENTS	
	0.7.	DVI ENTO TEMONIEMENTO	

12. MECHANICAL CHARACTERISTIC......





Issue Date:Apr.16.20)10
Model No.: V562D1-I	_01

Approval

7.	TIMIT	NG REQUIREMENTS OF IMAGE SIGNAL	25
	7.1.	INPUT SIGNAL TIMING SPECIFICATIONS	25
	7.2.	EXTENDED DISPLAY IDENTIFICATION DADA (EDID) STRUCTURE	27
	7.3.	EXTENDED DISPLAY IDENTIFICATION DADA (EDID) CODE	28
	7.4.	POWER ON/OFF SEQUENCE	29
8.	OPTI	CAL CHARACTERISTICS	30
	8.1.	TEST CONDITIONS	
	8.2.	OPTICAL SPECIFICATIONS	30
9.	PREG	CAUTIONS	
	9.1.	ASSEMBLY AND HANDLING PRECAUTIONS	34
	9.2.	SAFETY PRECAUTIONS	
	9.3.	SAFETY STANDARDS	34
10	DEFI	NITION OF LABELS	3.5
. • .		CMO MODULE LABEL	
	10.2.	WARRANTY LABEL	36
11.	PAC	(AGE	37
		PACKING SPECIFICATIONS	
	11.2.	PACKING METHOD	37





Issue Date:Apr.16.2010 Model No.: V562D1-L01 Approval

REVISION HISTORY

Version	Date	Page(New)	Section	Description
Ver 2.0	Apr. 13,'07	All	All	Approval Specification is first issued.
Ver 2.1	Jul. 25,'07	5	1.5	Modify the value of Horizontal(H) and Vertical(V).
		14	4.2.3	Add Note (5).
		16	5.1	Modify CN1:S14B-PH-SM4-TB(D)(LF).
				Modify CN2:S12B-PH-SM4-TB(D)(LF).
		19	6.4	Modify CN1:S14B-PH-SM4-TB(D)(LF).
				Modify CN2:S12B-PH-SM4-TB(D)(LF).
		24	7.1	Input signal timing specifications add Max. timing spec.
		29	8.2	Modify Center Luminance of White to
		20	0.2	Typ.=450 nits and Min.=400 nits.
		37	12	Add screw hole section drawing.
Ver 2.2	Sep. 25,'07	6	2.1	Modify Max. of Operating Ambient Temperature to 45 °C.
V G1 Z.Z	Sep. 23, 07	6	2.1	Modify Note (2)
		O	2.1	
				Surface temperature of display area should be less than or
		44	4.0.4	equal to 70 °C.
		11	4.2.1	Modify the value of Lamp Current.
		11	4.2.2	Modify the value of Power Consumption and Power Supply
				Current.
		12	4.2.2	Modify Note (4) $I_L = 5.5 \sim 6.5$ mA rms.
		12	4.2.2	Modify Note (6) average lamp current 6.3mA.
		29	8.1	Modify the value of Lamp Current.
		29	8.2	Modify Cross Talk from 4% to 2%.
		31	8.2	Modify Note (5).
		32	8.2	Modify Note (7).
Ver 2.3	Nov. 27,'07	27	7.3	Modify EDID Code.
		38	12	Modify drawing from 4 single-DVI to 2 dual-DVI.
Ver 2.4	JUL.9,'09	12	4.2.2	Add note
		25	7.1	Remove Note (1)
		29	7.4	Remove Note (3)
		35	10.1	Modify module label.
		36	11.2	Remove Drier.
		38	12	Modify rear drawing form no sensor hole to two sensor
				hole
		39	12	Modify rear drawing form no sensor hole to two sensor
				hole
Ver 2.5	Mar.26.2010	5	1.4	Midofy 1.4 GENERAL SPECIFICATIONS
		15	4.2.3	Modify 4.2.3 INVERTER INTERTFACE
				CHARACTERISTICS
		22	6.5	Add Note (1)
		36	10.2	Add 10.2 WARRANTY LABEL
		39	12	Modify 12.MECHANICAL CHARACTERISTIC
Ver 2.6	Apr.16.2010	22	6.5	Modify Note (1)
VC1 Z.0	γ. το. 2010	31	8.2	Modify Note (1)
		32	8.2	Modify Note (6)
		35	10.1	Modify 10.1 CMO MODULE LABEL
		38	11.2	Modify 11.2 PACKING METHOD
		30	11.2	INIOUITY 11.2 FACKING WETHOD
	_1			





Approva

1. GENERAL DESCRIPTION

1.1. OVERVIEW

V562D1-L01 is a 56" Thin-Film-Transistor Liquid-Crystal (TFT-LCD) module with one 32-CCFL backlight unit and two ports Dual-DVI utilization. This module supports 3840 x 2160 Quad Full High Definition (QFHD) TV format and can display 16.7M colors (8-bit). The inverter module for backlight is also built-in.

1.2. FEATURES

Ultra Wide Viewing Angle (176(H)/176(V) for CR>30)

High Brightness (450 nits)

High Contrast Ratio (1200:1)

Ultra Fast Response Time (Gray to gray average 6.5 ms)

High Color Saturation (NTSC 75%)

QFHD (3840 x 2160 pixels) Resolution

2 Ports Dual-DVI (Digital Visual Interface)

RoHS Compliance

1.3. APPLICATION

Luxurious Living Room TVs

Public Display

Home Theater

Satellite Communication

Medical Analyses/ Instruction

Security and Monitoring

Industrial Design

3D Display

Digital Museum

Multi-Media Display

1.4. GENERAL SPECIFICATIONS

Item Specification		Unit	Note
Active Area	1244.16 (H) x 699.84 (V) (56.2" diagonal)	mm	
Bezel Opening Area	1252.1 (H) x 707.8 (V)	mm	
Driver Element	a-si TFT active matrix	-	-
Pixel Number	3840x R.G.B. x 2160	pixel	-
Pixel Pitch(Sub Pixel)	0.108 (H) x 0.324 (V)	mm	-
Pixel Arrangement	RGB vertical stripe	-	-
Display Colors	16.7M	color	-
Display Operation Mode	Transmissive mode / Normally black	-	-
Surface Treatment	Hard coating 3H Low reflection coating< 1.5% reflection	-	(1)

Note (1) The specifications of the surface treatment are temporarily for this phase. CMO reserves the rights to change this feature.





Approval

1.5. MECHANICAL SPECIFICATIONS

Item		Min.	Тур.	Max.	Unit	Note
Module Size	Horizontal(H)	1309	1309.5	1310.2	mm	
	Vertical(V)	766.5	767	767.7	mm	
Module Size	Depth(D)	57.2	58.5	59.8	mm	To PCB cover
	Depth(D)	61.9	63.2	64.5	mm	To inverter cover
W	eight	23000	23500	24000	g	





Approva

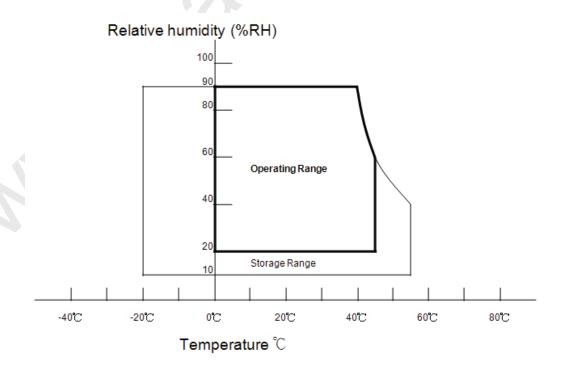
ABSOLUTE MAXIMUM RATING 2.

Global LCD Panel Exchange Center

2.1. ABSOLUTE RATINGS OF ENVIRONMENT

Itam	Cymhal	Va	lue	Unit	Note	
Item	Symbol	Min.	Max.		Note	
Storage Temperature	T_{ST}	-20	+55	°C	(1)	
Operating Ambient Temperature	T_OP	0	45	°C	(1), (2)	
Shook (Non Operating)	X, Y axis	-	30	G	(3), (5)	
Shock (Non-Operating)	Z axis	-	30	G	(3), (5)	
Vibration (Non-Operating)	V_{NOP}	-	1.0	G	(4), (5)	

- Note (1) Temperature and relative humidity range is shown in the figure below.
 - (a) 90 %RH Max. (Ta \leq 40 °C).
 - (b) Wet-bulb temperature should be 39 °C Max. (Ta > 40 °C).
 - (c) No condensation.
- Note (2) The maximum operating temperature is based on the test condition that the surface temperature of display area is less than or equal to 70 °C with LCD module alone in a temperature controlled chamber. Thermal management should be considered in your product design to prevent the surface temperature of display area from being over 70 °C. The range of operating temperature may degrade in case of improper thermal management in your product design.
- Note (3) 11 ms, half sine wave, 1 time for \pm X, \pm Y, and \pm Z.
- Note (4) 10 ~ 200 Hz, 10 min, 1 time each X, Y, Z.
- Note (5) At testing Vibration and Shock, the fixture in holding the module has to be hard and rigid enough so that the module would not be twisted or bent by the fixture. The module would not be twisted or bent by the fixture.





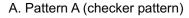


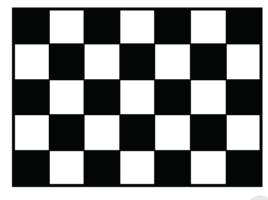
Approval

2.2. RATINGS OF IMAGE STICKING

Item	Symbol	Value	Unit	Note
Room Temperature Image Sticking	RT IS	Invisibility	6% ND (%)	(1)(3)
High Temperature Image Sticking	HT IS	Invisibility	6% ND (%)	(2)(3)

- Note (1) Room temperature image sticking test is at 25±3 °C environment and fix the pattern A (checker pattern) for 12 hours.
- Note (2) High temperature image sticking test is at 50±3 °C environment and fix the pattern A for 12 hours.
- Note (3) Inspection condition is at pattern B (128grade) after 5 mins from pattern A.





B. Pattern B (128grade)







Approva

3. ELECTRICAL MAXIMUM RATINGS

3.1. TFT LCD MODULE

Item	Symbol Value		Unit	Note	
item	Cyrribor	Min.	Max.	Ornic	11010
Power Supply Voltage	V_{CC1}	-0.3	20	V	
Power Supply Voltage	V_{CC2}	-0.3	6	V	
DVI Termination Supply Voltage	AVcc		4.0	V	
DVI Signal Voltage on any pin	-	-0.5	4.0	V	(2)
DVI Differential Mode Signal Voltage on any pin	1	-0.5	4.0	V	(2)
Logic Input Voltage	V_{IN}	-0.3	3.6	V	

Note (1) Permanent damage to the device may occur if maximum values are exceeded. Function operation should be restricted to the conditions described under normal operating conditions.

Note (2) The maximum ratings of the DVI are specified in the DVI specification of DDWG.

3.2. BACKLIGHT UNIT

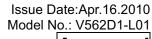
lta-ma	Cy yearla a l	Va	lue	I In:it	Note
Item	Symbol	Min.	Max.	Unit	Note
Lamp Voltage	V_{W}	_	5000	V_{RMS}	
Power Supply Voltage	V_{BL}	0	30	V	(1)
Control Signal Level	_	-0.3	7	V	(1), (2), (3)

Note (1) Permanent damage to the device may occur if maximum values are exceeded. Function operation should be restricted to the conditions described under normal operating conditions.

Note (2) No moisture condensation or freezing.

Note (3) The control signals include On/Off Control, Internal PWM Control, External PWM Control and Internal/External PWM Selection.





Approval

4. ELECTRICAL CHARACTERISTICS

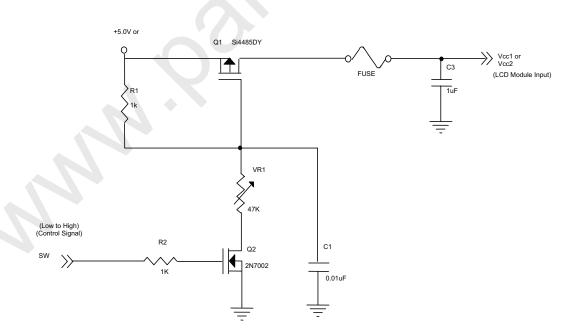
4.1. TFT LCD MODULE

Ta = 25 ± 2 °C

Parameter		Symbol		Value		Unit	Note		
		Symbol	Min.	Тур.	Max.	Offic	Note		
Dower Su	nnly Voltago		V_{CC1}	17.1	18	18.9	V	(1)	
rowel Su	pply Voltage		V_{CC2}	4.5	5	5.5	V	(1)	
Dowor Su	pply Ripple \	/oltage	V_{RP1}	ı	ı	400	mV		
rowel Su	ppiy Kippie v	rollage	V_{RP2}	ı	ı	200	mV		
Rush Curi	ont		I _{RUSH1}	ı	ı	4.5	Α	(2)	
Rusii Cuii	ent		I _{RUSH2}	ı	ı	12.5	Α	(2)	
		White		ı	1.8	2.3	Α		
		Black	I_{CC1}	-	0.7	-	A		
		Vertical Stripe		-	1.4	-	Α		
Power Su	pply Current	White		ı	4.6	-	Α	(3)	
		Black		ı	4.1	-	A		
		Vertical Stripe	I _{CC2}	-	4.7	-	Α		
		V-Stripe-2column		ı	6.2	7.8	Α		
DVI	Differential Input Voltage Single		V	100		800	m\/		
Interface Ended Amplitude		V	100		800	mV	(4) (5)		
Receiver Resistor		R_T	95	100	105	ohm			
CMOS	Input High Threshold Voltage		V_{IH}	2.7	-	3.3	V		
Interface	Input Low T	hreshold Voltage	V _{IL}	0		0.7	V		

Note (1) The module should be always operated within the above ranges.

Note (2) Measurement conditions:

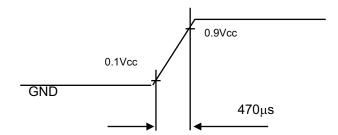






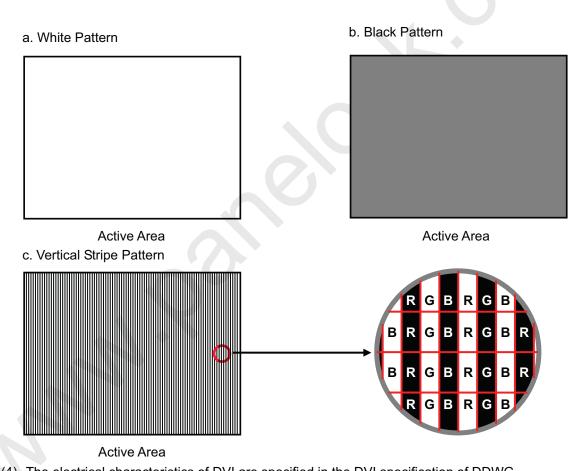
Approval

Vcc rising time is at least 470μs



Note (3) The specified power supply current is under the conditions at Vcc1 = 18 V, Vcc2 = 5 V, Ta = 25 ± 2 °C,

f_v = 60 Hz, whereas a power dissipation check pattern below is displayed.



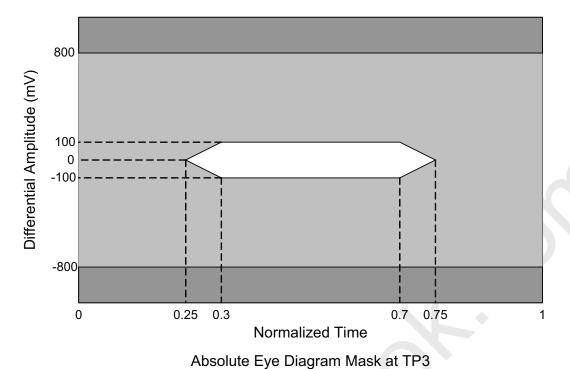
Note (4) The electrical characteristics of DVI are specified in the DVI specification of DDWG.

Note (5) The receiver shall reproduce a test data stream, with pixel error rate 10^{-9} , when presented with input amplitude illustrate by the eye diagram.





Approval



Aboolate Lyo Blagram Wack at 11 C





Approva

4.2. BACKLIGHT UNIT

4.2.1. CCFL (Cold Cathode Fluorescent Lamp) CHARACTERISTICS

(Ta=25±2 °C)

Parameter	Symbol	Value			Unit	Note
Farameter	Symbol	Min.	Тур.	Max.	Offic	Note
Lamp Voltage	VW	-	1728	-	VRMS	IL =5.7mA
Lamp Current	IL	5.5	6.0	6.5	mARMS	(1)
Lamp Starting Voltage	VS	-	-	2550	VRMS	(2), Ta = 0 °C
Lamp Starting Voltage		-	-	2350	VRMS	(2), Ta = 25 °C
Operating Frequency	Fo	40	60	80	KHz	(3)
Lamp Life Time	LBL	-	50000	-	Hrs	(4)

4.2.2. INVERTER CHARACTERISTICS

(Ta=25±2°C

Parameter	Symbol	Symbol			Unit	Note
Parameter	Symbol	Min.	Тур.	Max.	Offic	Note
Power Consumption	P_{BL}	ı	315	330	V	(5) , $I_L = 6.0 \text{mA}$
Power Supply Voltage	V_{BL}	22.8	24.0	25.2	V_{DC}	
Power Supply Current	I _{BL}	-	13.13	13.75	Α	Non Dimming
Input Ripple Noise	-	-	-	500	mV_{P-P}	V _{BL} =22.8V
Oscillating Frequency	F _W	47	50	53	kHz	
Dimming frequency	F _B	150	160	180	Hz	
Minimum Duty Ratio	D _{MIN}	-	20	-	%	

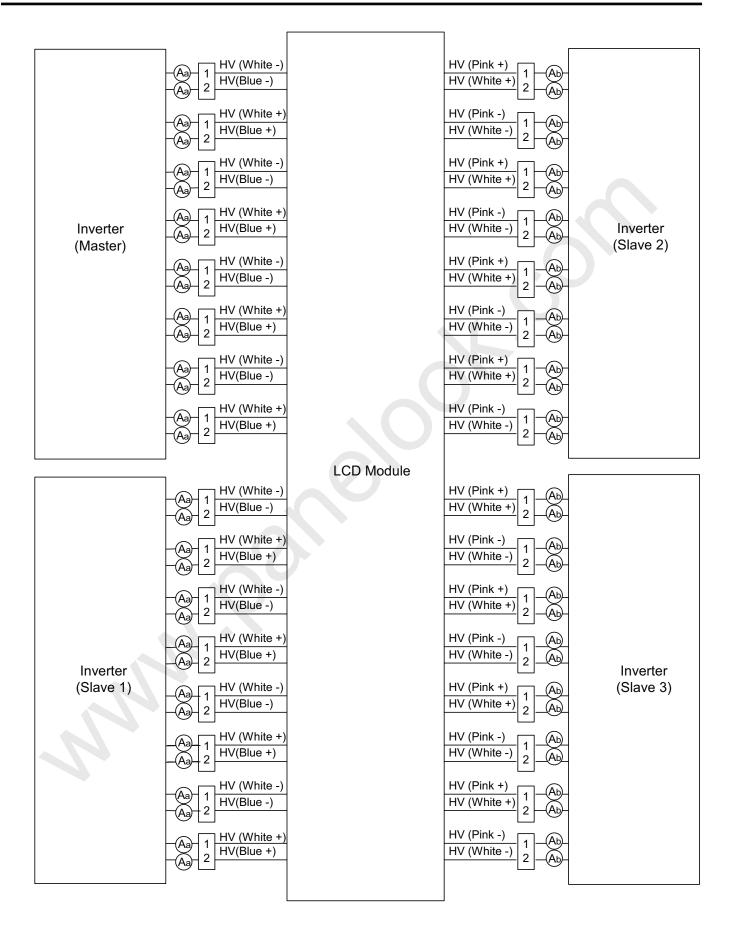
- Note (1) Lamp current is measured by utilizing high frequency current meters as shown below:
- Note (2) The lamp starting voltage V_S should be applied to the lamp for more than 1 second after startup. Otherwise the lamp may not be turned on.
- Note (3) The lamp frequency may produce interference with horizontal synchronous frequency of the display input signals, and it may result in line flow on the display. In order to avoid interference, the lamp frequency should be detached from the horizontal synchronous frequency and its harmonics as far as possible.
- Note (4) The life time of a lamp is defined as when the brightness is larger than 50% of its original value and the effective discharge length is longer than 80% of its original length (Effective discharge length is defined as an area that has equal to or more than 70% brightness compared to the brightness at the center point of lamp.) as the time in which it continues to operate under the condition at Ta = 25 $\pm 2^{\circ}$ C and I_L = 5.5 ~ 6.5mA rms.
- Note (5) The power supply capacity should be higher than the total inverter power consumption P_{BL}. Since the pulse width modulation (PWM) mode was applied for backlight dimming, the driving current changed as PWM duty on and off. The transient response of power supply should be considered for the changing loading when inverter dimming.
- Note (6) The measurement condition of Max. value is based on 56" backlight unit under input voltage 24V, average lamp current 6.3 mA and lighting 30 minutes later.
- Note (7) The voltage difference of power supply voltage (V_{BL}) between Master and Slave board could not over 1V.



CHIMEI *INNOLUX*

Issue Date:Apr.16.2010 Model No.: V562D1-L01

Approval







CHIMEI INNOLUX

Issue Date: Apr. 16.2010 Model No.: V562D1-L01

Approva

4.2.3. INVERTER INTERTFACE CHARACTERISTICS

Parameter			Test		Value			
		Symbol	Condition	Min.	Тур.	Max.	Unit	Note
On/Off Control Voltage	ON	1/	_	2.0	_	5.0	V	
On/Off Control Voltage	OFF	V_{BLON}		0	1	8.0	V	
Internal/External PWM	HI	\/		2.0	_	5.0	V	
Select Voltage	LO	V_{SEL}	_	0	_	0.8	V	
Internal PWM Control	MAX	\/	V _{SEL} = L	3.15	3.3	3.45	V	Note (5)
Voltage	MIN	V_{IPWM}	V SEL - L	_	0	_	V	minimum duty ratio
External PWM Control	HI	1/	V _{SEL} = H	2.0	_	5.0	V	duty on
Voltage	LO	V_{EPWM}	V _{SEL} - II	0	_	0.8	V	duty off
VBL Rising Time		Tr1	_	30	_	_	ms	
VBL Falling Time		Tf1		30			ms	
Control Signal Rising Tin	ne	Tr	_	_	_	100	ms	
Control Signal Falling Tir	ne	Tf	_	_	_	100	ms	
PWM Signal Rising Time)	T_{PWMR}	_	_	_	50	us	
PWM Signal Falling Time	Э	T_{PWMF}	_	_	-	50	us	
Input impedance		R _{IN}	l	1			$M\Omega$	
PWM Delay Time		T_{PWM}	_	100			mS	
DI ON Delevi Tire		T _{on}	_	300	-	_	ms	
BLON Delay Time		T _{on1}	_	300			ms	
BLON Off Time		T.#	_	300		_	ms	

- Note (1) The SEL signal should be valid before backlight turns on by BLON signal. It is inhibited to change the internal/external PWM selection (SEL) during backlight turn on period.
- Note (2) The power sequence and control signal timing are shown in the following figure.
- Note (3) The power sequence and control signal timing must follow the figure below. For a certain reason, the inverter has a possibility to be damaged with wrong power sequence and control signal timing.
- Note (4) Abnormal operation may occur if these maximum values of control signal are exceeded.
- Note (5) The range of VIPWM for dimming brightness should be constrained from 0V to 2.85V (i.e., 2.85V is the start dimming point) except the Max. value of VIPWM mentioned here is only for the maximum brightness useful. In other words, 2.85V~3.15V is not suggested for using to prevent from possibly abnormal phenomenon.
- Note (6) While system is turned ON or OFF, the power sequences must follow as below descriptions:

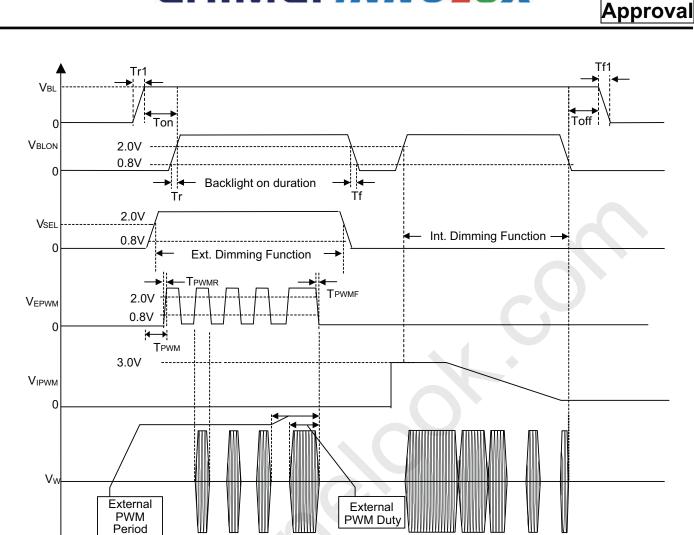
Turn ON sequence: VBL → PWM signal → BLON Turn OFF sequence: BLOFF → PWM signal → VBL

Issue Date:Apr.16.2010

Model No.: V562D1-L01



CHIMEI *INNOLU*



100%

Minimun Duty

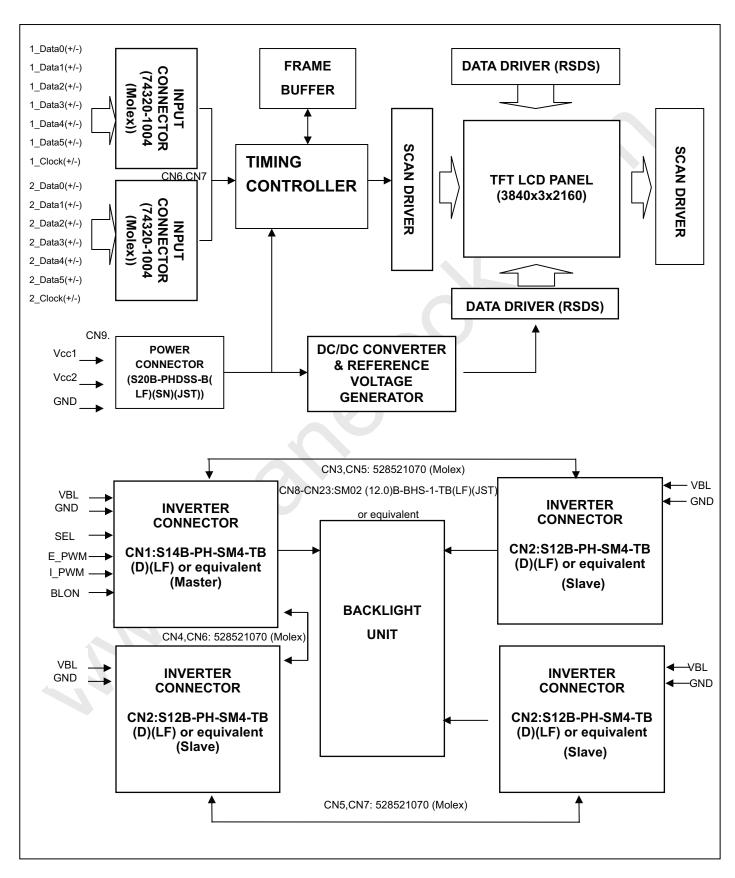




Approval

BLOCK DIAGRAM

5.1. TFT LCD MODULE







Approval

6. LCD INPUT TERMINAL PIN ASSIGNMENT

6.1. TFT LCD MODULE DVI INPUT

CN6, CN7 Connector Pin Assignment

Pin	Signal Assignment	Pin	Signal Assignment	Pin	Signal Assignment
1	T.M.D.S Data2-	9	T.M.D.S Data1-	17	T.M.D.S Data0-
2	T.M.D.S Data2+	10	T.M.D.S Data1+	18	T.M.D.S Data0+
3	T.M.D.S Data2/4 shield	11	T.M.D.S Data1/3 shield	19	T.M.D.S Data0/5 shield
4	T.M.D.S Data4-	12	T.M.D.S Data3-	20	T.M.D.S Data5-
5	T.M.D.S Data4+	13	T.M.D.S Data3+	21	T.M.D.S Data5+
6	DDC Clock	14	+5V Power	22	T.M.D.S Clock shield
7	DDC Data	15	Ground(for +5V)	23	T.M.D.S Clock+
8	No Connect	16	Hot Plug Detect	24	T.M.D.S Clock-
C1	No Connect	C2	No Connect	C3	No Connect
C4	No Connect	C5	No Connect		♦

Note (1) CN6, CN7 Connector part no.: 74320-1004 (Molex) or equivalent.

Note (2) The DVI pin assignment is specified in the DVI specification of DDWG.

6.2. TFT LCD MODULE POWER INPUT

CN9 Connector Pin Assignment

Pin No.	Symbol	Description	Note
1	VIN	+18.0V power supply	
2	VIN	+18.0V power supply	
3	V5VC	+5.0V power supply	
4	V5VC	+5.0V power supply	
5	V5VC	+5.0V power supply	
6	NC	No Connection	
7	V5VC	+5.0V power supply	
8	NC	No Connection	
9	V5VC	+5.0V power supply	
10	NC	No Connection	
11	GND	Ground	
12	NC	No Connection	
13	GND	Ground	
14	NC	No Connection	
15	GND	Ground	
16	ODSEL	ODSEL	(3)
17	GND	Ground	
18	GND	Ground	
19	GND	Ground	
20	GND	Ground	

Note (1) CN9 connector part no.: S20B-PHDSS-B(LF)(SN), JST(日本壓著端子),德通端子 or equivalent.

Note (2) CN10 is just only for CMO internal testing.

Note (3) ODSEL (Overdrive Lookup Table Selection). The overdrive lookup table should be selected in accordance to the frame rate to optimize image quality.





Approval

ODSEL	Note
L	Lookup table was optimized for 60Hz frame rate.
Н	Lookup table was optimized for 50Hz frame rate.

Note (4) "L" and "H" operation in (3) could follow "CMOS Interface" in Section 4.1.

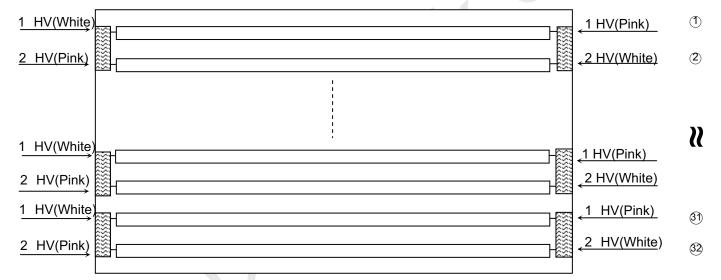
6.3. BACKLIGHT UNIT

The pin configuration for the housing and the leader wire is shown in the table below.

CN8-CN23: BHR-04VS-1 (JST).

Pin	Name	Description	Wire Color
1	HV	High Voltage	Pink
2	HV	High Voltage	White

Note (1) The backlight interface housing for high voltage side is a model BHR-04VS-1, manufactured by JST and the mating header on inverter part number is SM02 (12.0) B-BHS-1-TB (LF).







Approval

6.4. INVERTER UNIT

CN1 (Master, Header): S14B-PH-SM4-TB (D)(LF)(JST) or equivalent

,	,					
Pin No.	Symbol	Description				
1						
2						
3	VBL	+24V _{DC} power input				
4						
5						
6						
7						
8	GND	GND				
9						
10						
11	SEL	Internal/external PWM selection High : external dimming Low : internal dimming				
12	E_PWM	External PWM control signal E_PWM should be connected to ground when internal PWM was selected (SEL = Low).				
13	I_PWM	Internal PWM Control Signal I_PWM should be connected to ground when external PWM was selected (SEL = High).				
14	BLON	Backlight on/off control				

CN2 (Slave, Header): S12B-PH-SM4-TB (D)(LF)(JST) or equivalent

5. tz (5.a.75; .	104401): 0 122	THE CONTEST OF ENGLISHE
Pin No.	Symbol	Description
1		
2		
3	VBL	+24V _{DC} power input
4		
5		
6		
7		
8	GND	GND
9		
10		
11	NC	NC
12	NC	NC

CN8-CN15 (Master, Header), CN16-CN23 (Slave, Header): SM02 (12.0) B-BHS-1-TB (LF)(JST) or equivalent

Pin No.	Symbol	Description
1	CCFL HOT	CCFL high voltage
2	CCFL HOT	CCFL high voltage





Approval

CN3-CN4 (Master, Header), CN5-CN7 (Slave, Header): 528521070 (Molex)

Pin No.	Symbol	Description
1		Board to Board
2		Board to Board
3		Board to Board
4		Board to Board
5	Control	Board to Board
6	Signal	Board to Board
7]	Board to Board
8		Board to Board
9		Board to Board
10		Board to Board

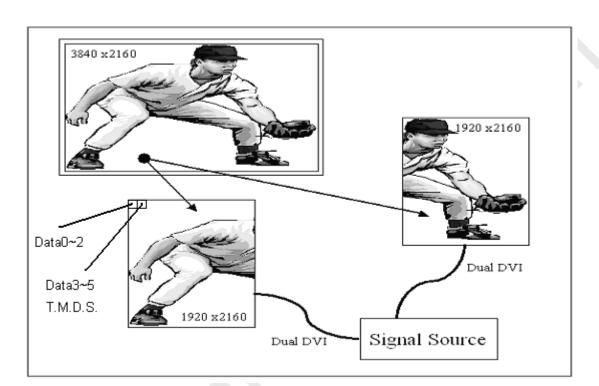
Note (1) Floating of any control signal is not allowed.



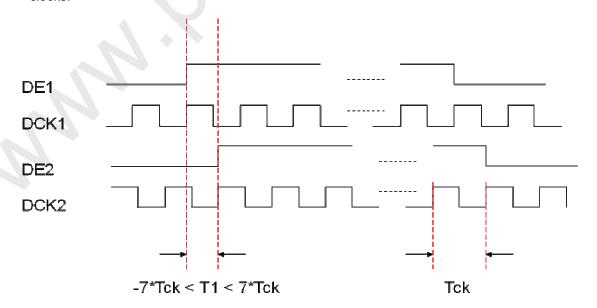
Approval

6.5. BLOCK DIAGRAM OF IMAGE SIGNAL

The video picture (3840x2160) should be divided into two parts: The left side (1920x2160) and the right side (1920x2160). Signals of these two parts should be delivered into the module individually through each dual-DVI. But it must be "synchronous" mutually between signals from these two dual-DVIs. The protocol of DVI is specified in the DVI specification of DDWG.



Note (1) The time delay of DE (Data Enable) signal from dual DVI to the other one shall be less than 7 data clocks.







Approval

6.6. DVI SIGNAL LIST

Signal Name	Signal Description	Note
T.M.D.S. Signals		
T.M.D.S. Clock + & -	T.M.D.S. clock differential pair.	
T.M.D.S. Clock Shield	Shield for T.M.D.S. clock differential pair.	
T.M.D.S. Data0 + & -	T.M.D.S. link #0 channel #0 differential pair.	
T.M.D.S. Data0/5 Shield	Shared shield for T.M.D.S. link #0 channel #0 and link #1 channel #2.	
T.M.D.S. Data1 + & -	T.M.D.S. link #0 channel #1 differential pair.	
T.M.D.S. Data2/4 Shield	Shared shield for T.M.D.S. link #0 channel #2 and link #1 channel #1.	
T.M.D.S. Data2 + & -	T.M.D.S. link #0 channel #2 differential pair.	
Г.M.D.S. Data1/3 Shield	Shared shield for T.M.D.S. link #0 channel #1 and link #1 channel #0.	
T.M.D.S. Data3 + & -	T.M.D.S. link #1 channel #0 differential pair.	
T.M.D.S. Data4 + & -	T.M.D.S. link #1 channel #1 differential pair.	
T.M.D.S. Data5 + & -	T.M.D.S. link #1 channel #2 differential pair.	
Control Signals		
Hot Plug Detect(HPD)	Signal is driven by monitor to enable the system to identify the presence of a monitor.	
DDC Data	The data line for the DDC interface.	
DDC Clock	The clock line for the DDC interface	
+5V Power	+5 volt signal provided by the system to enable the monitor to provide EDID data when the monitor circuitry is not powered.	
Ground (for +5V)	Ground reference for +5 volt power pin. Used as return by Hsync and Vsync Signals.	
Analog Signals		
Analog Red	Analog Red signal.	
Analog Green	Analog Green signal.	
Analog Blue	Analog Blue signal.	
Analog Horizontal Sync	Horizontal synchronization signal for the analog interface.	(1)
Analog Vertical Sync	Vertical synchronization signal for the analog interface.	
Analog Ground	Common ground for analog signals. Used as a return for analog red, green and blue signals only.	

Note (1) No using.

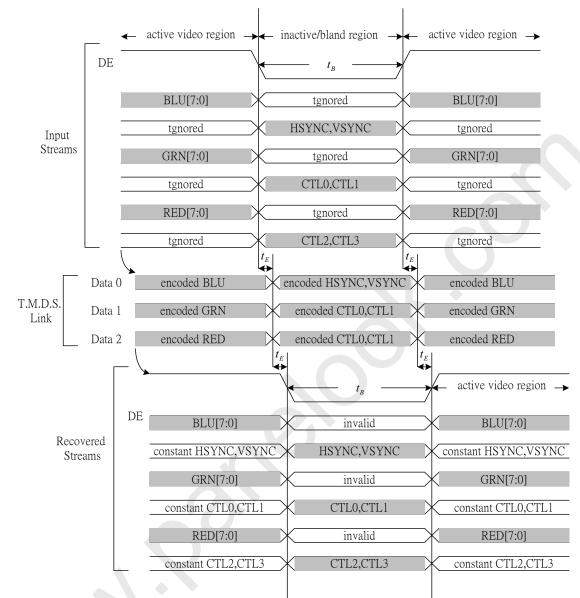
Note (2) The DVI signal list is specified in the DVI specification of DDWG.





Approval

6.7. DVI LINK TIMING REQUIREMENTS



Symbol	Description	Value	Unit
t_B	Minimum duration blanking period required to ensure character boundary recovery at the receiver. Blanking periods of this duration must occur at least once every 50mS (20Hz).	128	T_{pixel}
t_E	Maximum encoding/serializer pipeline delay.	64	T_{pixel}
t_R	Maximum recovery/de-serizlizer pipeline delay. Recovery timing includes inter-channel skew, and is measured from the earliest DE transition among the data channels.		T_{pixel}

Note: The DVI link timing requirements are specified in the DVI specification of DDWG.





Approval

7. TIMING REQUIREMENTS OF IMAGE SIGNAL

7.1. INPUT SIGNAL TIMING SPECIFICATIONS

The input signal timing specifications are shown as the following table and timing diagram.

Signal (60Hz)	Item	Symbol	Min.	Тур.	Max.	Unit	Note
DVI Receiver Clock (Single DVI)	Frequency	1/Tc	100	127	127	MHz	(3)
Vertical Active Display Torm	Frame Rate	Fr6	57	60	60	Hz	(1)(6)
Vertical Active Display Term	Total	Tv	2164	2164	2300	Th	Tv=Tvd+Tvb
(Dual DVI, 1920x 2160 Active Area)	Display	Tvd	-	2160	-	Th	
	Blank	Tvb	4	4	140	Th	
Horizontal Active Display Term	Total	Th	1960	1960	2350	Tc	Th=Thd+Thb
(Dual DVI, 1920x 2160 Active Area)	Display	Thd	-	1920	-	Tc	
(Dual DVI, 1920x 2100 Active Alea)	Blank	Thb	40	40	430	Tc	

Signal (50Hz/48Hz)	Item	Symbol	Min.	Тур.	Max.	Unit	Note
DVI Receiver Clock (Single DVI)	Frequency	1/Tc	100	127	127	MHz	(4)
	Frame Rate	Fr5	45	50	53	Hz	(2)(6)
Vertical Active Display Term		Fr48	45	48	51	Hz	
(Dual DVI, 1920x 2160 Active Area)	Total	Tv	2164	2330	2330	Th	Tv=Tvd+Tvb
	Display	Tvd	-	2160	-	Th	
	Blank	Tvb	4	170	170	Th	
Harizantal Active Diapley Torm	Total	Th	1960	2180	2350	Tc	Th=Thd+Thb
Horizontal Active Display Term	Display	Thd	-	1920	1	Tc	
(Dual DVI, 1920x 2160 Active Area)	Blank	Thb	40	260	430	Тс	

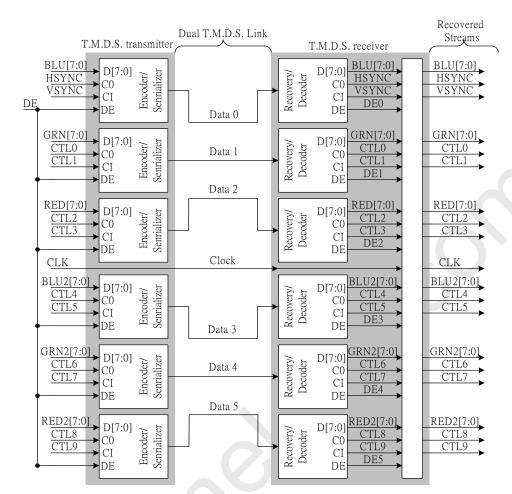
Signal (30Hz)	Item	Symbol	Min.	Тур.	Max.	Unit	Note
DVI Receiver Clock (Single DVI)	Frequency	1/Tc	83	83	127	MHz	(5)
Vertical Active Display Torm	Frame Rate	Fr3	30	30	33	Hz	
Vertical Active Display Term	Total	Tv	TBD	2330	2330	Th	Tv=Tvd+Tvb
(Dual DVI, 1920x 2160 Active Area)	Display	Tvd	-	2160	-	Th	
	Blank	Tvb	TBD	170	170	Th	
Horizontal Active Display Term	Total	Th	TBD	2380	2380	Tc	Th=Thd+Thb
(Dual DVI, 1920x 2160 Active Area)	Display	Thd	-	1920	-	Tc	
(Dual DVI, 1920X 2100 Active Alea)	Blank	Thb	TBD	460	460	Tc	

- Note (1) (ODSEL) = (L). Please refer to Section 6.2 for detail information.
- Note (2) (ODSEL) = (H). Please refer to Section 6.2 for detail information.
- Note (3) The value of Typ. is based on 60Hz operation.
- Note (4) The value of Typ. is based on 50Hz operation.
- Note (5) The value of Typ. is based on 30Hz operation.
- Note (6) Overdrive function (ODSEL) is only available while the frame rate is 50Hz or 60Hz.
- Note (7) Overdrive function is used to optimize the quality of motion picture.





Approval



Note: The dual link T.M.D.S. channel map is specified in the DVI specification of DDWG.



Approval

7.2. EXTENDED DISPLAY IDENTIFICATION DADA (EDID) STRUCTURE

Address	No. bytes		Description	Address	No. bytes		Description
00h	8	Bytes	Header	1Ch		1	Red -y
00h		1	00h	1Dh		1	Green -x
01h		1	FFh	1Eh		1	Green -y
02h		1	FFh	1Fh		1	Blue -x
03h		1	FFh	20h		1	Blue -y
04h		1	FFh	21h		1	White -x
05h		1	FFh	22h		1	White -y
06h		1	FFh	23h	3	Bytes	Established Timings
07h		1	00h	23h		1	Established Timings 1
08h	10	Bytes	Vender/Product Identification	24h		1	Established Timings 2
08h		2	ID Manufacturer Name	25h		1	Manufacturers Reserved Timings
0Ah		2	ID Product Code	26h	16	Bytes	Standard Timing Identification
0Ch		4	ID Serial Number	26h		2	Standard Timing Identification #1
10h		1	Week of Manufacture	28h		2	Standard Timing Identification #2
11h		1	Year of Manufacture	2Ah		2	Standard Timing Identification #3
12h	2	Bytes	EDID Structure Version/Revision	2Ch		2	Standard Timing Identification #4
12h		1	Version #	2Eh		2	Standard Timing Identification #5
13h		1	Revision #	30h		2	Standard Timing Identification #6
14h	5	Bytes	Basic Display Parameters/Features	32h		2	Standard Timing Identification #7
14h		1	Video Input Definition	34h		2	Standard Timing Identification #8
15h		1	Max.Horizontal Image Size	36h	72	Bytes	Detailed Timing Descriptions
16h		1	Max.Vertical Image Size	36h		18	Detailed Timing Description #1 or Monitor Descriptor.
17h		1	Display Transfer Characteristic (Gamma)	48h		18	Detailed Timing Description #2 or Monitor Descriptor.
18h		1	Feature Support	5Ah		18	Detailed Timing Description #3 or Monitor Descriptor.
19h	10	Bytes	Color Characteristics	6Ch		18	Detailed Timing Description #4 or Monitor Descriptor.
19h		1	Red / Green Low Bits	7Eh	1	Byte	Extension Flag
1Ah		1	Blue / White Low Bits	7Fh	1	Byte	Checksum
1Bh		1	Red -x				

Note: The EDID structure is specified in the EDID standard of VESA.





Approval

7.3. EXTENDED DISPLAY IDENTIFICATION DADA (EDID) CODE

	ADDR	0	1	2	3	4	5	6	7	8	9	Α	В	С	D	Ε	F
	000000	00	FF	FF	FF	FF	FF	FF	00	0D	AF	06	05	00	00	00	00
	000010	31	0F	01	03	80	34	21	78	EE	EE	50	А3	54	4C	9B	26
	000020	0F	50	54	00	00	00	01	01	01	01	01	01	01	01	01	01
	000030	01	01	01	01	01	01	35	63	80	04	71	70	AA	80	0D	0D
	000040	8A	00	54	30	34	00	00	18	69	63	80	28	70	70	04	80
	000050	10	10	11	00	54	30	34	00	00	18	3D	5F	80	04	71	70
	000060	AA	80	0D	0D	8A	00	54	30	34	00	00	18	FC	40	80	CC
ı	000070	71	70	AA	80	0D	0D	A8	00	54	30	34	00	00	18	00	A1

Note: The EDID code implies 30Hz, 48Hz, 50Hz and 60Hz.

Note: The EDID in this approval spec is for panels after (including) C2 version.

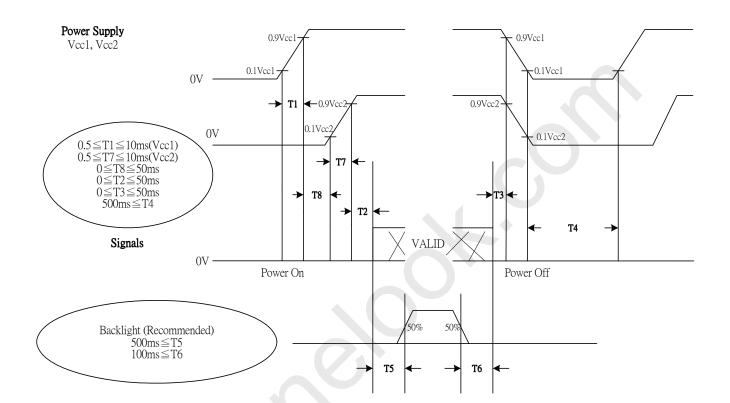




Approval

7.4. POWER ON/OFF SEQUENCE

To prevent a latch-up or DC operation of LCD module, the power on/off sequence should be followed as the diagram below.



Power ON/OFF Sequence

- Note (1) The supplied voltage of the external system for the module input should follow the definition of Vcc1,2.
- Note (2) Apply the lamp voltage within the LCD operation range. When the backlight turns on before the LCD operation or the LCD turns off before the backlight turns off, the display may momentarily become abnormal screen.
- Note (3) T4 should be measured after the module being fully discharged between power off and on period.
- Note (4) Interface signal shall not be kept at high impedance when the power is on.





Approval

8. OPTICAL CHARACTERISTICS

8.1. TEST CONDITIONS

Item	Symbol	Value	Unit
Ambient Temperature	Ta	25±2	°C
Ambient Humidity	На	50±10	%RH
Supply Voltage	V _{CC}	5.0	V
Input Signal	According to typical va	alue in "3. ELECTRICAL (CHARACTERISTICS"
Lamp Current	lμ	6.0±0.5	mA
Oscillating Frequency (Inverter)	FL	50±3	KHz
Frame Rate	F _r	60	Hz

8.2. OPTICAL SPECIFICATIONS

The relative measurement methods of optical characteristics are shown in 8.2 Notes. The following items should be measured under the test conditions described in 8.1 and stable environment shown in Note (6).

Ite	em	Symbol	Condition	Min.	Тур.	Max.	Unit	Note
Contrast Ratio		CR		900	1200		-	Note (2)
Response Tim	е	Gray to gray			6.5		ms	Note (3)
Center Luminance of White		L _C		400	450		cd/m ²	Note (4)
Average Lumir	nance of White	L _{AVE}		400	450		cd/m ²	Note (4)
White Variation	า	δW				1.6	-	Note (7)
Cross Talk		CT	$\theta_{x}=0^{\circ}, \ \theta_{Y}=0^{\circ}$			2	%	Note (5)
	Dod	Rx	Viewing angle at		0.651		-	
	Red	Ry	normal direction		0.332		-	
	0	Gx		_	0.269	Tim	-	
Color	Green	Gy		Тур.	0.593	Тур.	-	Note (C)
Color	Dlug	Bx		-0.03	0.144	+0.03	-	Note (6)
Chromaticity	Blue	Ву			0.060		-	
	\	Wx			0.285		-	
	White	Wy			0.293		-	
	Color Gamut	C.G		72	75		%	NTSC
	Harimartal	θ_x +		80	88			
Viewing	Horizontal	θ_{x} -	OD: 20	80	88		Dan	Nata (4)
Angle	Vertical	θ _Y +	CR≥30	80	88		Deg.	Note (1)
	vertical	θ _Y -		80	88			

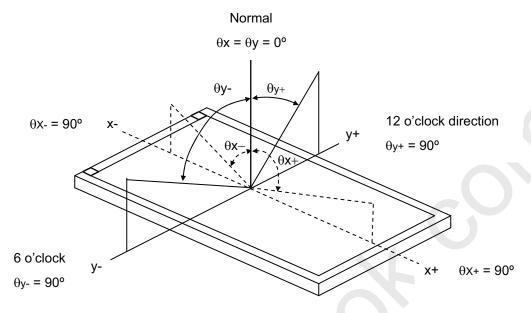




Approval

Note (1) Definition of Viewing Angle (θx , θy):

Viewing angles are measured by Eldim EZ-Contrast 160R



Note (2) Definition of Contrast Ratio (CR):

The contrast ratio can be calculated by the following expression.

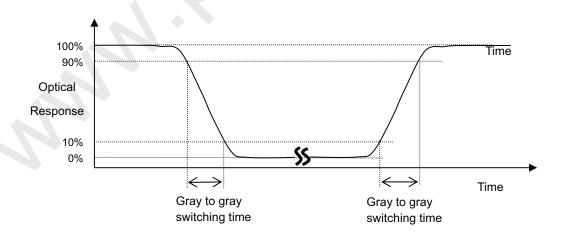
Contrast Ratio (CR) = L255 / L0

L255: Luminance of gray level 255

L 0: Luminance of gray level 0

CR = CR (7), where CR (X) is corresponding to the Contrast Ratio of the point X at the figure in Note (7).

Note (3) Definition of Gray to Gray Switching Time:



The driving signal means the signal of gray level 0, 31, 63, 95, 127, 159, 191, 223, and 255. Gray to gray. Average time means the average switching time of gray level 0, 31, 63, 95, 127, 159, 191, 223, and 255 to each other.



Approval

Note (4) Definition of Luminance of White (LC, LAVE):

Measure the luminance of gray level 255 at center point and 5 points

$$LC = L(7)$$

$$LAVE = [L (4) + L (5) + L (7) + L (9) + L (10)] / 5$$

Where L (x) is corresponding to the luminance of the point X at the figure in Note (7).

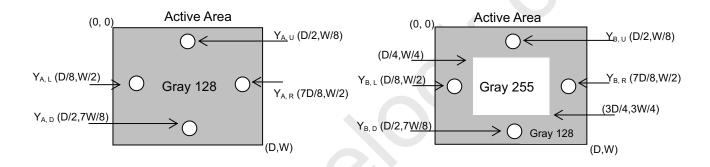
Note (5) Definition of Cross Talk (CT):

$$CT = | YB - YA | / YA \times 100 (\%)$$

Where:

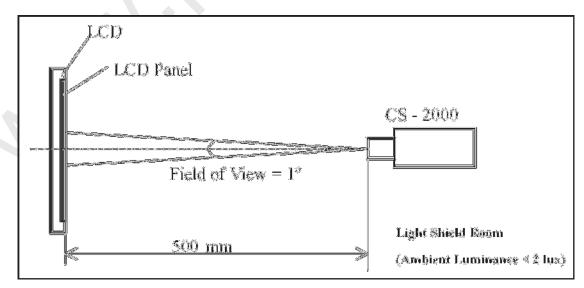
YA = Luminance of measured location without gray level 255 pattern (cd/m2)

YB = Luminance of measured location with gray level 255 pattern (cd/m2)



Note (6) Measurement Setup:

The LCD module should be stabilized at given temperature for 1 hour to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting backlight for 1 hour in a windless room.





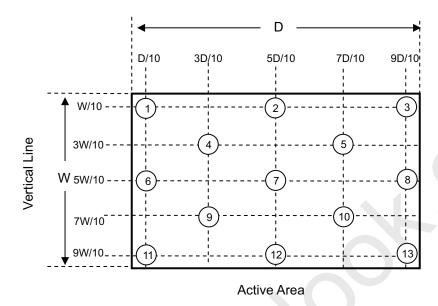


Approval

Note (7) Definition of White Variation (δW):

Measure the luminance of gray level 128 at 13 points

 $\delta W = Maximum [L (1), L (2), L (3), L (4), \dots, L (13)] / Minimum [L (1), L (2), L (3), L (4), \dots, L (13)]$



X : Test Point X=1 to 13





Approva

9. PRECAUTIONS

9.1. ASSEMBLY AND HANDLING PRECAUTIONS

- (1) Do not apply rough force such as bending or twisting to the module during assembly.
- (2) It is recommended to assemble or to install a module into the user's system in clean working areas. The dust and oil may cause electrical short or worsen the polarizer.
- (3) Do not apply pressure or impulse to the module to prevent the damage of LCD panel and Backlight.
- (4) Always follow the correct power-on sequence when the LCD module is turned on. This can prevent the damage and latch-up of the CMOS LSI chips.
- (5) Do not plug in or pull out the I/F connector while the module is in operation.
- (6) Do not disassemble the module.
- (7) Use a soft dry cloth without chemicals for cleaning, because the surface of polarizer is very soft and easily scratched.
- (8) Moisture can easily penetrate into LCD module and may cause the damage during operation.
- (9) When storing modules as spares for a long time, the following precaution is necessary.
 - a. Do not leave the module in high temperature, and high humidity for a long time. It is highly recommended to store the module with temperature from 0 to 35°C at normal humidity without condensation.
 - The module shall be stored in dark place. Do not store the TFT-LCD module in direct sunlight or fluorescent light.
- (10) When ambient temperature is lower than 10°C, the display quality might be reduced. For example, the response time will become slow, and the starting voltage of CCFL will be higher than that of room temperature.

9.2. SAFETY PRECAUTIONS

- (1) The startup voltage of a Backlight is approximately 1000 Volts. It may cause an electrical shock while assembling with the inverter. Do not disassemble the module or insert anything into the Backlight unit.
- (2) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth. In case of contact with hands, skin or clothes, it has to be washed away thoroughly with soap.
- (3) After the module's end of life, it is not harmful in case of normal operation and storage.

9.3. SAFETY STANDARDS

The LCD module should be certified with safety regulations as follows:

- (1) UL60950-1 or updated standard.
- (2) IEC60950-1 or updated standard.
- (3) UL60065 or updated standard.
- (4) IEC60065 or updated standard.

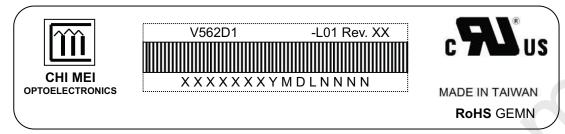


Approval

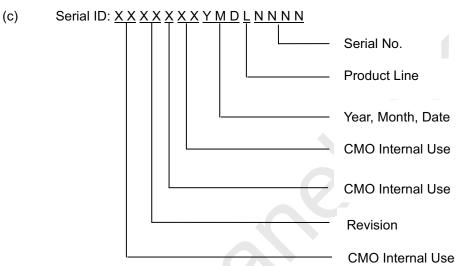
10. DEFINITION OF LABELS

10.1. CMO MODULE LABEL

The barcode nameplate is pasted on each module as illustration, and its definitions are as following explanation.



- (a) Model Name: V562D1-L01
- (b) Revision: Rev. XX, for example: A0, A1... B1, B2... or C1, C2...etc.



Serial ID includes the information as below:

(a) Manufactured Date: Year: 0~9, for 2000~2009

Month: 1~9, A~C, for Jan. ~ Dec.

Day: 1~9, A~Y, for 1st to 31st, exclude I,O, and U.

- (b) Revision Code: Cover all the change
- (c) Serial No.: Manufacturing sequence of product
- (d) Product Line: 1 -> Line1, 2 -> Line 2, ...etc.





Approval

10.2. WARRANTY LABEL

Warranty labels are pasted on the rear of the BLU. This warranty label is defined to recognized if the module ever disassembled or not. If the module was dismounted, then it will be out of warranty. When remove the warranty label, there are prints will remain on the surface of the BLU. If the label was removed or it has the imprint by tearing, it will be treated as disassembled.





Approval

11. PACKAGE

11.1. PACKING SPECIFICATIONS

- (1) 2 LCD TV modules / 1 Box
- (2) Box dimensions: 1448(L) X 372 (W) X 901 (H)
- (3) Weight: approximately 56Kg (2 modules per box)
- (4) One protective film is attached on the LCD TV

11.2. PACKING METHOD

Figures 11-1 and 11-2 are the packing method

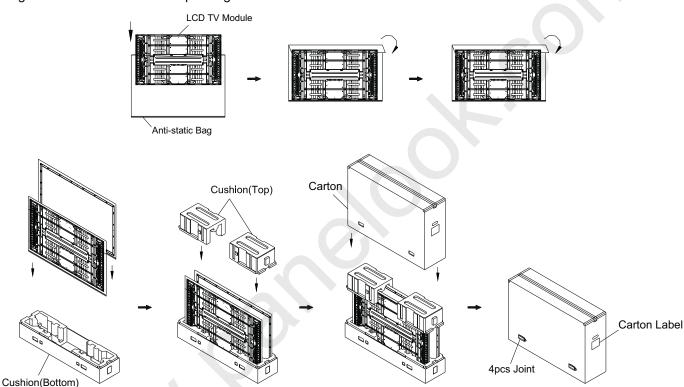


Figure.11-1 packing method





Approval

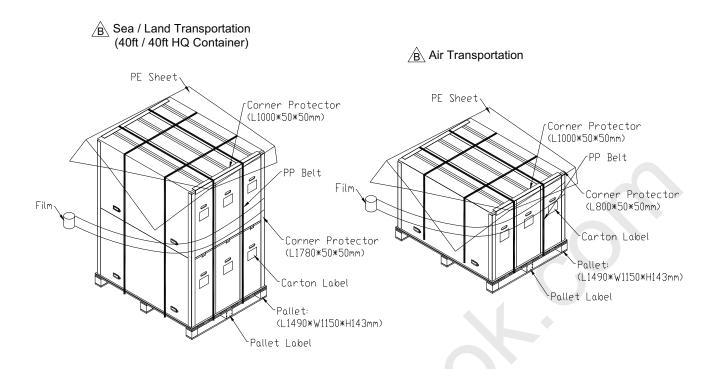


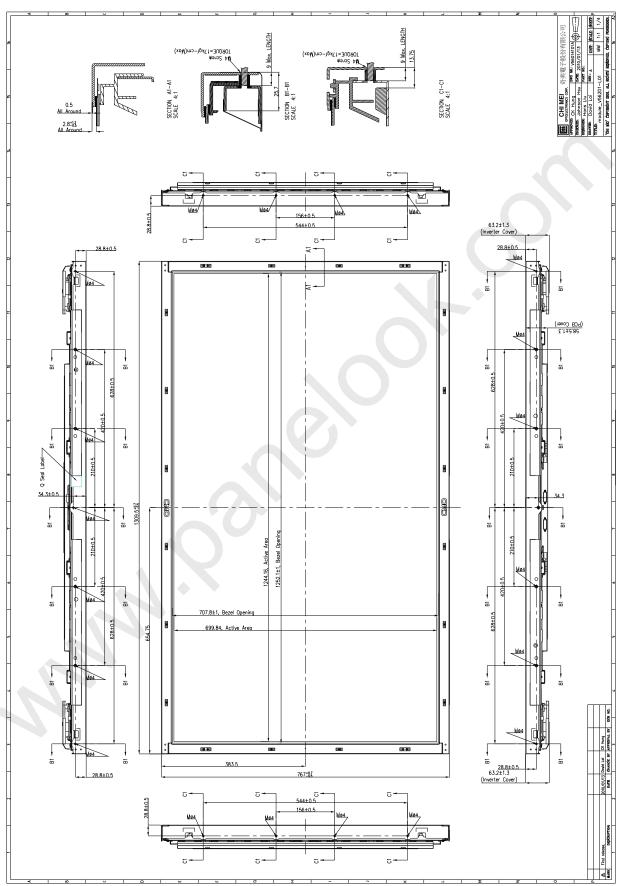
Figure.11-2 Packing method





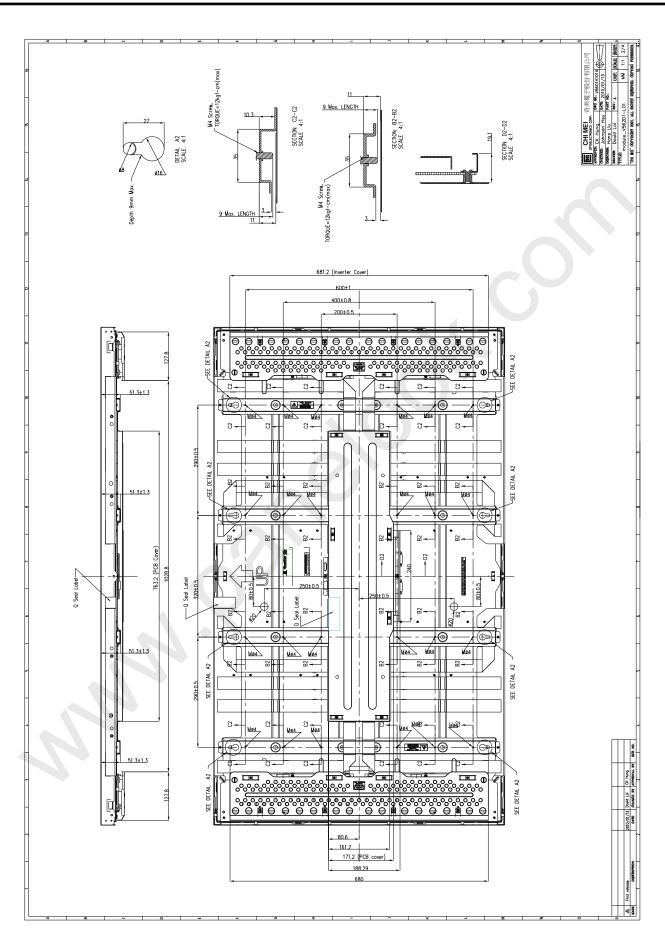
Approval

12. MECHANICAL CHARACTERISTIC



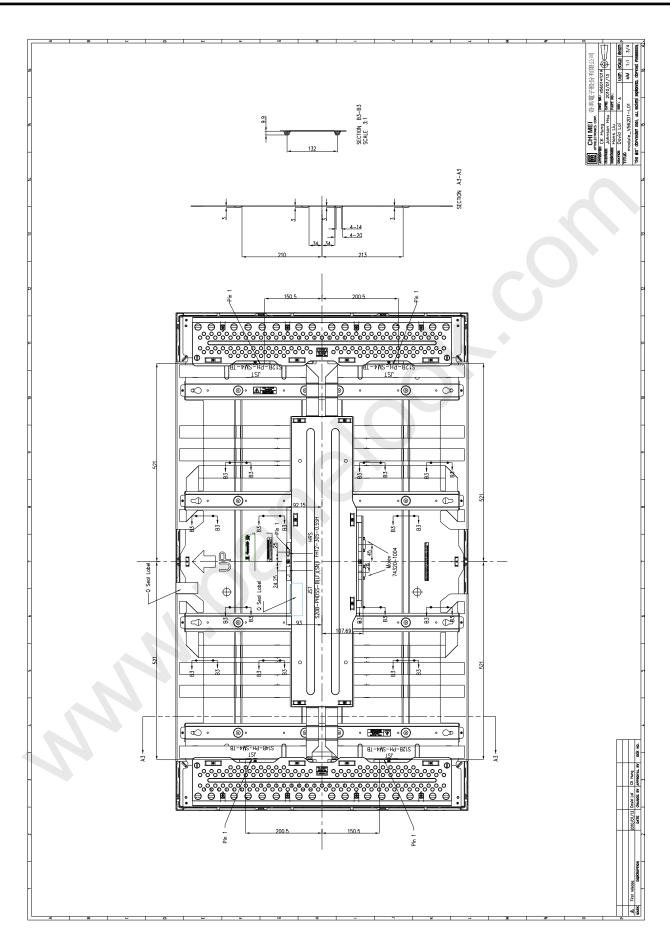


Approval





Approval





Issue Date:Apr.16.2010 Model No.: V562D1-L01 **Approval**

